



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4151-041
Job Sheet 172370



Part No: D4151-041

Job Qty: 3 ea

Part Name: Basket Fwd Hardpoint Assembly, Lower



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/16/18

Job Tracking No:

Due Date: 2/28/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV C SHEET 1 IPP Rev:A 10.06.24 new issue DD ver:EC IPP Rev:B 10.07.22 as per revB DD ver:JLM IPP Rev:C 11.01.21 as per dwg revC DD ver:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	3 Ea	2/27/18	2/27/18	0.00	0.00	Start Up Small Fab-3		FEB 7 6 2018
100	Small Fab	3 pcs	2/28/18	2/28/18	0.00	0.25	Small Fab-6		MCC 6 38 39
110	QC	3 pcs	2/28/18	2/28/18	0.00	0.00	QC5		21 FEB 16 2018
120	Packaging	3 pcs	2/28/18	2/28/18	0.00	0.00	Packaging3-2		21 FEB 16 2018
130	QC21-SA	3 Ea	2/28/18	2/28/18	0.00	0.00	QC21		21 FEB 16 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4C13A	Bolt	6 Ea (2 ea)	90-Start up Operation	
D4151-1	Lower Hardpoint Plate	6 Ea (2 ea)	90-Start up Operation	
D4151-5	Fwd Basket Instl Stud	3 Ea (1 ea)	90-Start up Operation	
MS21043-4	Nut	6 Ea (2 ea)	90-Start up Operation	
NAS1149C0432R	Washer	12 Ea (4 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN4C13A	6	187	0
	D4151-1	6	6	0
	D4151-5	3	11	0
	MS21043-4	6	1,025	0
	NAS1149C0432R	12	1,449	0

Part Specifications

Specifications could not be found.

973

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Container No: S043175



Part: D4151 - 041

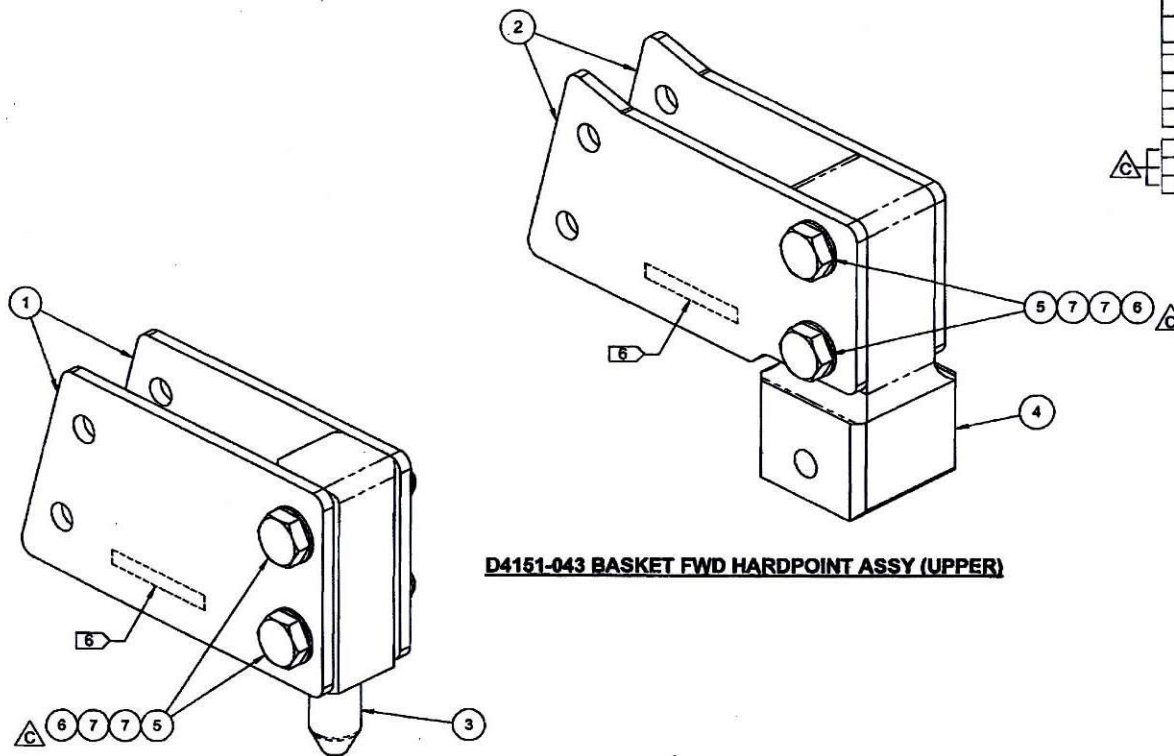
Job No: 172370 S043175

Serial No/Batch:

Revision: D4151

Inspector:

Date: 02/16/18



D4151-043 BASKET FWD HARDPOINT ASSY (UPPER)

D4151-041 BASKET FWD HARDPOINT ASSY (LOWER)

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D4151-04X" USING FINE POINT PERMANENT INK MARKER
- 7) WEIGHT:
 - D4151-041 = 0.88 lbs
 - D4151-043 = 1.17 lbs

ITEM	QTY -041	QTY -043	P/N	DESCRIPTION
	X		D4151-041	BASKET FWD HARDPOINT ASSY (LOWER)
		X	D4151-043	BASKET FWD HARDPOINT ASSY (UPPER)
1	2		D4151-1	LOWER HARDPOINT PLATE
2		2	D4151-3	UPPER HARDPOINT PLATE
3	1		D4151-5	FWD BASKET INSTL STUD (LOWER)
4		1	D4151-7	FWD EYEBOLT RECEIVER (UPPER)
5	2	2	AN4C13A	BOLT
6	2	2	MS21043-4	NUT
7	4	4	NAS1149C0432R	WASHER

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WITHOUT NOTICE
WORK ORDER

NO. 172370 MJS
1802-16

RELEASED
2011-01-08

C	AN4 HARDWARE WAS AN3 (B6-1, C3-1 & D3-1); Ø0.252 WAS Ø0.191 (C5-2, D1-2); TIGHTENED TOL ON 1.000 DIM (C5-2, D1-2, C7-3, C9-3); Ø0.250 WAS Ø0.191 (C8-3, B4-3); 1.83 WAS 1.75 (C1-2), 2.84 WAS 2.78 (B3-3) AND 1.88 WAS 1.80 (C1-3) TO PRESERVE 1.5ED. REASON: SEE D407-797 DESIGN JOURNAL.	MB	10.12.14
B	ADDED D4151-5/-7 (SHT 3); D4151-5 WAS D3911-1 (ZN B6-1 & D3-1); D4151-7 WAS D3911-3 (ZN C4-1 & D3-1) ITEMS #6, 6 & 7 REPLACE MS20916-4420 (ZN C3-1, D3-1 & B8-1); Ø0.191 2 PL REPLACES Ø0.129 3 PL (ZN C5-2); Ø0.191 2 PL REPLACES Ø0.129 4 PL (ZN D1-2). REASON: SEE TR-D350-907-2 REV. B.	MB	10.07.05
A	NEW ISSUE	MB	10.06.22
REV.	DESCRIPTION	BY	DATE
DESIGN			
DRAWN			
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	10.12.14		

DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA

DRAWING NO. **D4151** REV. C
SHEET 1 OF 3

TITLE **BASKET FWD HARDPOINT** SCALE NTS

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Master Unit 000973

Tel (613) 632-5200

Containers on Master Unit 000973				
Serial No	Part No	Customer Part No	Status	Quantity
S043172	AN4C13A		Allocated	6
F160966	D4151-1		Allocated	2
S020772	D4151-1		Allocated	4
S043171	D4151-5		Allocated	3
S043173	MS21043-4	MS21043-4	Allocated	6
S043174	NAS1149C0432R		Allocated	12